



Machinist

Inter-provincial examinations – Tasks and related number of questions

Number of questions on each exam – 135

Block	Task	Number of Questions
Section 1- Occupational Skills	Task 1 – Use tools and equipment	7
	Task 2 – Organize work	4
	Task 3 – Processes material	2
	Task 4 – Maintains machines and tooling	4
Section 2 – Bench Work	Task 5 – Performs hand processes	8
	Task 6 – Refurbishes components	4
Section 3 – Drill Presses	Task 7 – Sets up drill presses	7
	Task 8 – Operated drill presses	5
Section 4 – Lathes	Task 9 – Sets up lathes	16
	Task 10 – Operates lathes	14
Section 5 – Mills	Task 11 – Sets up milling machines	17
	Task 12 – Operates milling machines	13
Section 6 – Saws	Task 13 – Sets up power saws	5
	Task 14 – Operates power saws	3
Section 7 – Grinders	Task 15 – Sets up grinders	6
	Task 16 – Operates grinders	5
Section 8 – Computer Numerical Control (CNC) Machines	Task 17 – Performs basic CNC programming	5
	Task 27 – Sets up CNC machines	6
	Task 28 – Operates CNC machines	4