

**SAMPLE TEST QUESTIONS MOTOR VEHICLE BODY REPAIRER-**  
**ITA WEBSITE**

- 1 How are spot welds located on the underside of an apron?
  - A. Heat the undercoat with a torch.
  - B. Visually inspects with a trouble light.
  - C. Grind the surface with an angle grinder.
  - D. Clean factory seams with a heat gun and scraper.
  
- 2 What clamps are used to anchor a modern unibody vehicle to allow a technician to pill out collision damage?
  - A. Dip rail clamps.
  - B. Pinch weld clamps.
  - C. Under body clamps.
  - D. Compression clamps.
  
- 3 What is the first step in preparing a bare metal surface for corrosion protection?
  - A. Clean with lacquer thinner.
  - B. Clean with soap and water.
  - C. Sand with coarse sand paper.
  - D. Clean with wax and grease remover.
  
- 4 What is done when applying a woodgrain overlay over a corner?
  - A. Make a slit in the overlay.
  - B. Cut 90° notches in the overlay.
  - C. Fold the overlay over the corner.
  - D. Apply adhesive and stretch the overlay over the corner.
  
- 5 When a spot repair is performed when are the vinyl stripes replaced?
  - A. After the basecoat.
  - B. After the clearcoat.
  - C. Before the last coat of clear.
  - D. Before the last coat of base.

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- 6 When are moulding and emblem holes drilled?
  - A. After painting.
  - B. Before priming and painting.
  - C. Before installing the new panel.
  - D. After priming and before painting.
  
- 7 What is done to prepare the surface before applying a woodgrain overlay?
  - A. Wax or glaze.
  - B. Spray with trim adhesive.
  - C. Sand with a fine grit sandpaper.
  - D. Wash with a paint softening solvent.
  
- 8 What is affected by sway damage to the front fender apron of a unitized car body?
  - A. Toe-in.
  - B. Caster.
  - C. Camber.
  - D. Dynamic balance.
  
- 9 Which type of damage is found away from the initial impact area?
  - A. Direct.
  - B. Indirect.
  - C. Previous.
  - D. Secondary.
  
- 10 Which component is aligned first when repairing a vehicle with severe side or rear collision damage?
  - A. Front door.
  - B. Rear door.
  - C. Front door window.
  - D. Rear door window.

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- 11 Which misalignment condition is corrected first on a unibody vehicle?
- A. Sag.
  - B. Mash.
  - C. Diamond.
  - D. Sidesway.
- 12 Which type of damage is caused by loose objects as they move about during a collision?
- A. Mass.
  - B. Primary.
  - C. Centrifugal.
  - D. Secondary.
- 13 What is the result of overheating a frame rail when removing sharp buckles?
- A. Softening of the metal.
  - B. Cracking of the metal.
  - C. Sagging of the metal.
  - D. Annealing of the metal.
- 14 What term describes the ability to stretch metal material and have metal material return to it's original shape?
- A. Elastic deformation.
  - B. Tensile strength.
  - C. Work hardening.
  - D. Yield strength.
- 15 What is done when a high strength steel rocker panel is severely buckled or torn?
- A. The entire panel is replaced.
  - B. The damaged area is replaced.
  - C. The damaged area is repaired without heat.
  - D. The damaged area is hammered and MIG welded.

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- 16 What information must be known before setting up a unibody vehicle on a frame machine?
- A. Gross vehicle weight.
  - B. Ride height of vehicle.
  - C. Type of vehicle suspension.
  - D. Reference measurement points.
- 17 What is used to determine shortness on one side of a frame?
- A. Camber gauge.
  - B. Cross measurements.
  - C. Datum line specifications.
  - D. Comparison measurements.
- 18 Which tool is used to make accurate diagonal measurements on a frame where obstructions occur?
- A. Tram gauge.
  - B. Datum gauge.
  - C. Tape measure.
  - D. Centering gauge.
- 19 Why is fiberglass body filler used over areas where welding has been performed?
- A. It enhances the structural integrity of the vehicle.
  - B. It does not absorb moisture.
  - C. It is easier to sand than body filler.
  - D. It hides poorly welded joints and plugs.

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- 20 What colour should the shrinking area of a panel be before the quenching takes place?
- A. Black.
  - B. Dull red.
  - C. Cherry red.
  - D. Salmon pink.
- 21 How is strength increased without adding weight to a body panel?
- A. Stressing the metal.
  - B. Crowning and ridging.
  - C. Using inner panel construction.
  - D. Using aluminium reinforcements.
- 22 What is used to repair minor cracks and tears in thermosetting plastic components?
- A. Plastic welder.
  - B. Polyester putty.
  - C. Filler adhesives.
  - D. Structural bonding tape.
- 23 What will happen when body filler is applied to a pop-riveted seam?
- A. The filler will not stick to the pop-rivets.
  - B. The filler will crack due to panel flexing.
  - C. The rivets will corrode due to incompatibility with the filler.
  - D. The filler will pop due to the rivets expanding more than the surrounding metal.

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- 24 What must be avoided when using a disc grinder on a low crowned panel?
- A. Warping the work surface.
  - B. Overheating the backing pad.
  - C. Excessive wear to the sander disc.
  - D. Melting the paint and clogging the disc.
- 25 How is body filler mixed to ensure proper catalyzation?
- A. Shake hardener and filler in small container.
  - B. Mix filler and hardener on cardboard mixing board.
  - C. Fold coloured hardener and filler together until uniform in colour.
  - D. Stir coloured hardener and filler together until uniform in colour.
- 26 A structural component is being replaced. What is applied to restore the galvanized and zinc coating that has been removed by sanding or grinding?
- A. Wash primer.
  - B. Metal conditioner.
  - C. Weld-thru primer.
  - D. Pinch-weld primer.
- 27 Which undercoat is used on galvanized panels?
- A. Polyester primer.
  - B. Vinyl wash primer.
  - C. Two-part urethane.
  - D. Lacquer primer surface.
- 28 What is used to clean plastic panels during final cleaning?
- A. Vinyl wash.
  - B. Soapy water.
  - C. Wax and grease remover.
  - D. Non-solvent based cleaner.

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- 29 What must be checked when repairing a conventional frame vehicle?
- A. Accidental glass damage.
  - B. Excessive metal shrinkage.
  - C. Changes to body and frame dimensions.
  - D. Correct dimensions of the door openings.
- 30 Why is it sometimes necessary to pull or push the damaged part of a frame beyond the normal positions?
- A. To provide readjustment allowance.
  - B. To allow for the natural springback of the frame.
  - C. To account for contraction and expansion of steel.
  - D. To allow for the same repair methods for the body.